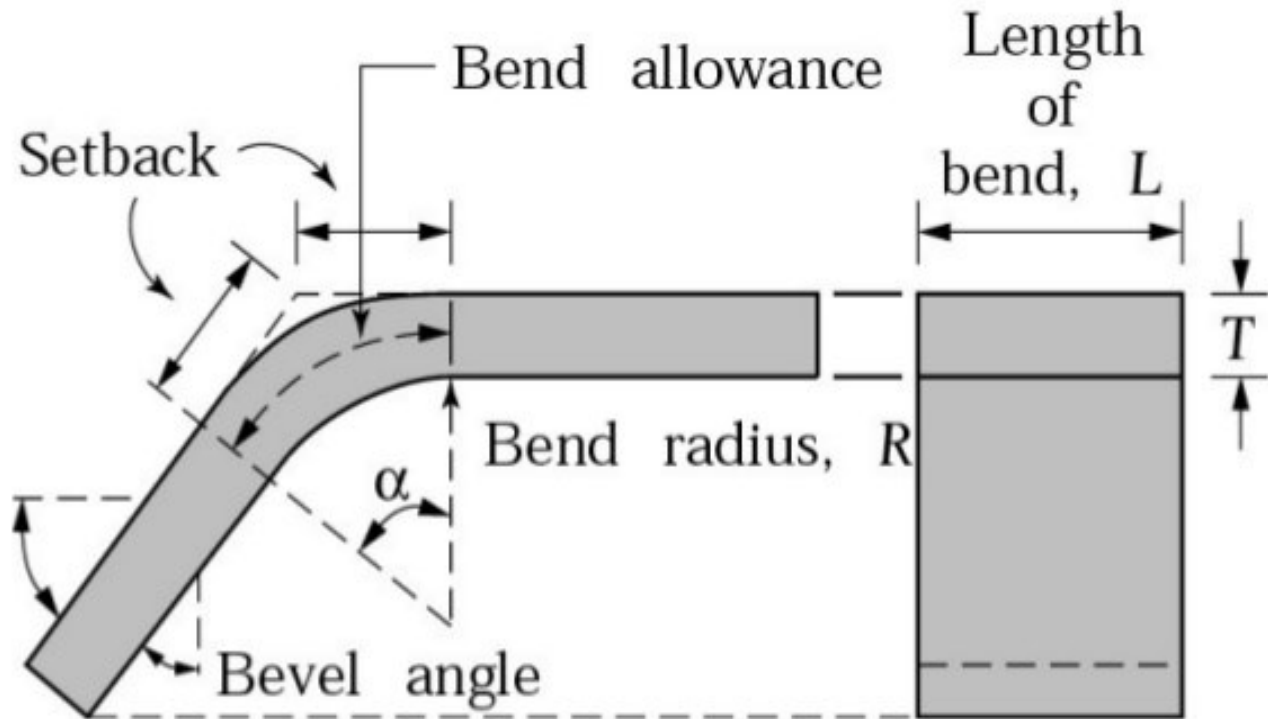




METALWERKS

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- The bend allowance, is the length of the neutral axis in the bend and is used to determine the length of the blank for a part to be bent.
- An approximate formula for the bend allowance is given by

$$L_b = \alpha (R + kT) \quad (162)$$

where α is the bend angle (in radians), T is the sheet thickness, R is the bend radius, and k is a constant.

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